

Twin Honing Oil 30

HONING OIL

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Twin Honing Oil 30 is a premium straight oil coolant that is engineered specifically for use in honing operations which utilize a variety of metals, including but not limited to: steel, aluminum and stainless steel; it may stain copper alloys.

Twin Honing Oil 30 is formulated with select extreme pressure (EP) and lubricity additives resulting in superior surface finishes and reduced stone wear.

OPERATIONAL DATA

All Operations	Use as Received
Viscosity, cSt, 40°C	> 20
Flash Point, C.O.C.	351°F, Minimum

TYPICAL PHYSICAL PROPERTIES

Appearance	Transparent Brown Liquid
Odor	Mild, Characteristic
Specific Gravity, 60°F	0.894
Bulk Density	7.45 lbs./gal.
Solubility in Water	Insoluble

FEATURES AND BENEFITS

- Premium Straight Oil
- Select EP Additives
- Select Lubricity Additives
- Superior Surface Finishes
- Reduced Stone Wear



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